



## PRODUCT CATALOGUE

**GUARANTEED RELIABILITY WITH ECONOMY** 





Instrumentation Valves
Instrument Manifolds
Double Block and Bleed Valves
High Pressure Needle Valves & Fittings
Instrumentation Tube and Pipe Fittings
Instrumentations Accessories

# WELCOME

### INTRODUCTION

For the past 20 years, we at Industrial Valves have strived to manufacture and supply high quality valves and fittings for critical services in Oil, Gas, Petro-Chemicals, Fertilizers, Power Generation and many other Industrial Applications. During this period, we have established many strong relationships with our clients and vendors which stand as a testament to our excellent quality and genuine prices.

Backed by an enormous inventory, our variety of Pipeline and Instrumentation Valves, Manifolds and Fittings are offered in various materials of your choice and are always on the shelf, ready to be shipped on time with conformation to the relevant industry standards.

#### **MISSION**

We fully understand the value of time, money and resources. Hence, we do our best to manufacture products that live up to the expectations of our clients. Our conviction towards the industry and our clients has rewarded us with complete, unbridled customer satisfaction.

#### **VISION**

Since our inception, our aim has been to exceed our client's expectations in terms of quality, design, development and delivery.



## **QUALITY STANDARDS**

IVI's Quality Management system has been certified to comply with the requirements of ISO 9001:2015, ISO 14001:2015, ISO 45001:2018 and PED 2014/68/EU. IVI's Needle Valves and Manifolds are type tested to MSS-SP-99, Tube Fittings have been tested in accordance with ASTM F-1387 and the DBB Valves have been Fire Safe Tested in Accordance with API 607 and API 6FA. IVI's Valves have also been Type Acceptance Tested in accordance with ISO 15848-1. This confirms IVI's commitment and high regard for quality. All our products are Designed, Manufactured, Inspected and Tested as per the required guidelines in our state of the art facility using statistical techniques and tools which have been adopted or developed internally to continuously improve the process capability.

## **APPROVALS**



Vendor Code: 20020130



Vendor Code: 41691



Vendor Code: 14582



Preferred Vendor List



Vendor Code Bhopal : 11724 Hyderabad : MH00379



Vendor Code: V002126

# CERTIFICATION

## **QMS CERTIFICATIONS**







ISO 9001:2015

ISO 45001:2015

ISO 45001:2018



PED 2014/68/EU for Instrumentation Fittings



PED 2014/68/EU for Instrumentation Valves and Manifolds



### TYPE ACCEPTANCE TEST CERTIFICATES



Fire Safe Test in accordance with API 607/6FA



Helium Leak Test Report for Instrumentation Valves, Fittings and DBB Valves



Fugitive Emission Type Acceptance Test for DBB Valves in accordance with ISO 15848-1



Fugitive Emission Type Acceptance Test for 3 Valve Manifolds in accordance with ISO 15848-1



Fire Safe Test for 2" Full Bore DBB Valves in accordance with API 607/6FA



Interchangeability
Test Report for
Tube Fittings



ASTM F-1387 for Tube Fittings -Mandatory Tests



ASTM F-1387 for Tube Fittings -Supplementary Tests

# CERTIFICATION

## TYPE ACCEPTANCE TEST CERTIFICATES



MSS-SP-99 2016 for Instrumentation Valves & Manifolds



MSS-SP-99 2016 for Instrumentation Ball Valves



Fire Safe Test in accordance with API 607/6FA



Fire Safe Test in accordance with API 607/6FA



Fire Safe Test in accordance with API 607/6FA



Fire Safe Test in accordance with API 607/6FA



Fire Safe Test in accordance with API 607/6FA

# **CUSTOMER PORTFOLIO**































# FACILITIES 1

## **INFRASTRUCTURE**

We have a fully equipped and functioning factory encompassing an area of around 10,000 sq. ft. and are geared with the state of the art machineries, which, includes:

- CNC Turn-Mill Centers.
- CNC Turning Centers.
- CNC Milling Centers.
- CNC Band-Saw machines.
- Conventional Lathe and Drill machines.
- Semi-Automated Traub machines.

The facilities available at IVI functions to ensure that the quality is never comprised. Other facilities include:

- Design & testing Facilities.
- Pneumatic testing up to 20000 Psi.
- Hydraulic testing up to 60000 Psi.
- Hardness testing.
- Ultrasonic Cleaning.
- Laser Marking.
- PMI Testing.

SCADA Multi Test (mentioned below) bench for testing Facilities as per ASTM F1387 for Mechanically Attached Fittings:

- Pneumatic Proof Test.
- Hydrostatic Proof Test.
- Impulse Testing.
- Flexure Fatigue Testing.
- Tensile Pull-Out Test.

- Hydrostatic Burst Testing.
- Rotary Flexure Testing.
- Vibration Testing Equipment.
- Elevated Temperature Soak Test.
- Vacuum Testing.

IVI will be moving into a 30,000 sq ft manufacturing unit which will be operational by the last quarter of 2023.

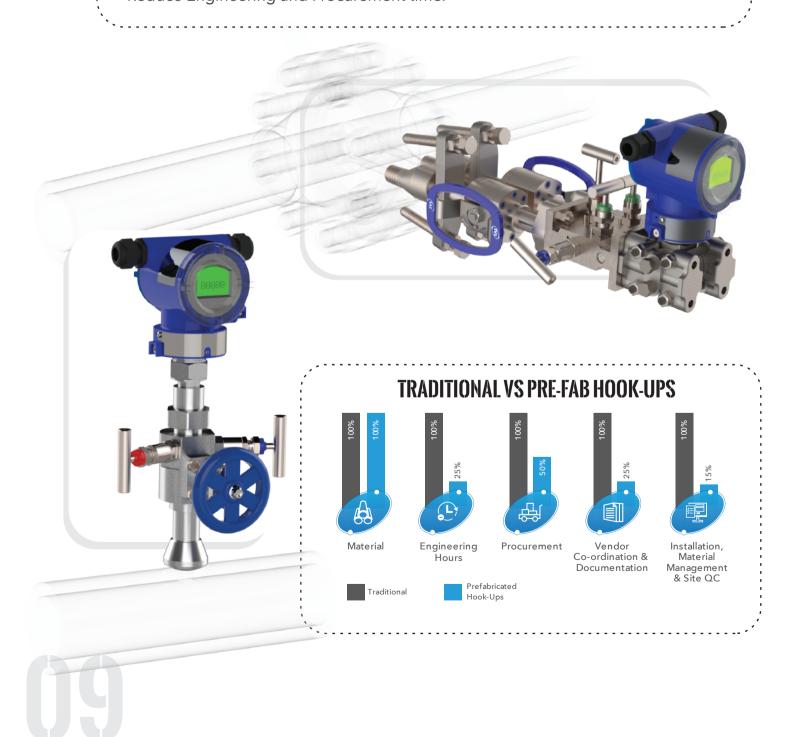
## **FACTORY**



# HOOKUPS

An alternative approach to traditional instrumentation Engineering. Challenging traditional field hook-up assemblies with progressive verified technologies.

- Save on Engineering Hours.
- Reduce Installation Cost and Increase Safety.
- Early Startup and Commissioning.
- Reduce NPT Connections and Leak Points.
- Increase in Precision of readings.
- Reduce Engineering and Procurement time.



# BLOCK & BLEED VALVES

- Available in Needle-Needle-Needle and Ball-Needle-Ball configurations.
- Flange x Flange, Flange x Screwed and Screwed x Screwed connections are available.
- Flange connections from ½" 2" and Class 150 to Class 2500 rated.
- Reduced and full bore options for various applications.
- OS&Y Bolted Bonnet available on request.
- Process (Slimline) and Instrument Monoflanges available.
- Available in SS 316, SS 316L, Duplex, Super Duplex, Hastelloy, Inconel and Monel.
- NACE MR-0-175 materials are available on request.
- Offshore oil & gas production
- Offshore terminals
- Chemical, petro-chemical, refining
- Control panel manufaturers
- Process/power industry contractors
- Compressor manufacturers
- LNG carrier

- Double block & bleed instrument isolation
- Gauge isolation
- Instrument drain
- Chemical injection connection
- Sample connection
- Chemical instrument isolation
- Piping/instrument interface
- Direct mounting of instruments
- Remote mounting of instruments

- More compact design
- Reduced weight
- Reduced Height
- Reduced leakage point
- Reduced effect of system vibration
- Supporting bracket are not required
- Reduced bending moment acting on the vessel branch fitting weld
- Reduced installation cost
- Reduced gasket and bolting

#### **MARKET**

#### **APPLICATION**

## INSTALLATION ADVANTAGES

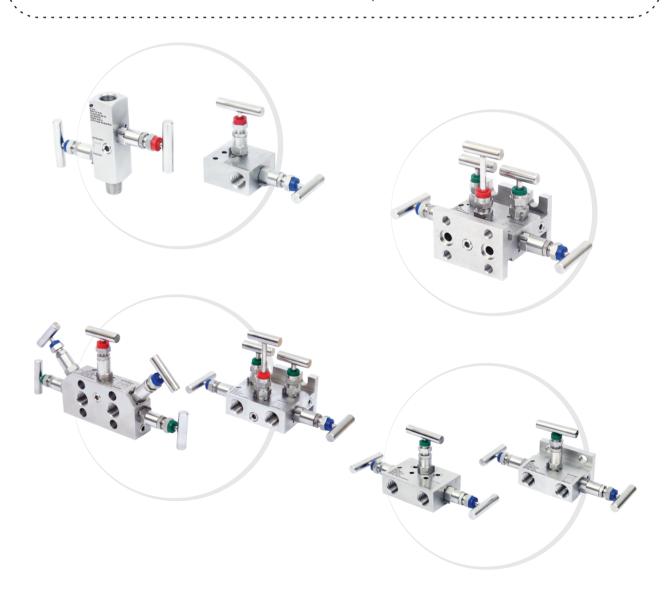






# VALVE MANIFOLDS

- Designed for connecting impulse lines and transmitters.
- Convenient method of blocking, bleeding and calibrating pressure transmitters.
- Combines the function of a tee, calibration valve, isolation valve, all tubing and fittings in a single configuration.
- Available in 2,3 and 5 Valve configurations.
- Available in Pipe to Pipe, Pipe to Flange, Flange to Flange, Integral Mount, Remote Mount and Base Vented Mounting options.
- Standard working pressure : 6000psi with PTFE packing. Grafoil offered for higher temperatures.
- Low operating torque.
- Type tested to MSS-SP-99.
- Available in SS 316, SS 316L, Duplex, Super Duplex, Hastelloy, Inconel and Monel.
- NACE MR-0-175 materials are available on request.



# NEEDLE VALVES

- Available in Bar stock construction and Forged body construction.
- Available in Hex, Square, Angle, Mini and Integral series.
- Standard working pressure : 6000psi with PTFE packing. Grafoil offered for higher temperatures.
- 10000psi Valves are available.
- Standard Integral metal seats. Soft seated valves are available on request.
- Standard NPT end connections. BSP/BSPT/ANPT/Metric/Tube OD end connections are also available.
- Low operating torque.
- Type tested to MSS-SP-99.
- Available in SS 316, SS 316L, Duplex, Super Duplex, Hastelloy, Inconel and Monel.
- NACE MR-0-175 materials are available on request.









# HIGH PRESSURE VALVES AND FITTINGS

• High pressure Needle, Ball and Check Valves up to 30000psi working pressure.

• Screwed bonnet Needle Valves along with Integral seat.

• Testing Pressure : Hydrostatic Seat : 33000psi

Hydrostatic Shell: 45000psi Pneumatic Seat: 1000psi

• Available in Straight and Angle Patterns.

• Available in Two-Way and Three-Way configurations.

• Connection sizes: 1/4", 3/8" and 9/16" cone & thread.

- Available in SS 316, SS 316L, Duplex, Super Duplex, Hastelloy C-276, Monel and Inconel.
- Material in accordance with NACE MR 0175 available on request.
- High pressure pipe fittings and accessories also provided including Glands, Collars, Nipples, Adaptors and Tubes.







# BALL & CHECK VALVES

## **BALL VALVES**

- Bar stock construction.
- 2 way on-off and 3 way switching models.
- Available in Panel Mount configurations.
- Low operating torque.
- Straight and Angle Patterns.
- Bi-Directional flow.
- Handle indicates flow direction.
- Standard working pressure: 6000psi with PTFE/RPTFE/PEEK packing.
- Ball Valves with 10000psi working pressure are available on request.
- Available in NPT End connections. BSP/BSPT/Metric/Tube OD end connections available on request.
- Testing procedure is in accordance with MSS-SP-99.
- Available in SS 316, SS 316L, Duplex, Super Duplex, Hastelloy, Inconel and Monel.
- NACE MR-01-75 materials are available.







## **CHECK VALVES**

- Available in 1/8" to 1" NPT, BSP with Male, Female or Tube End Connections.
- Standard materials: Stainless Steel 316, Brass, Hastelloy C-276, Inconel 625 and Monel 400.
- Pressure Rating: 6000 psig (413 bar).

# GAUGE ROOT & BLEED VALVES GAUGE ROOT VALVES

- Bar Stock Construction.
- Standard working pressure: 6000 psi with PTFE packing. Grafoil used for higher temperatures.
- 10000 psi Valves are available.
- Standard integral metal seat. Soft seated valves available on request.
- Low operating torque.
- Type tested to MSS-SP-99.
- Available in SS 316, SS 316L, Duplex, Super Duplex, Hastelloy, Inconel and Monel.
- NACE MR-01-75 materials are available on request.







## **BLEED VALVES**

Bleed valves can be used on instrumentation devices such as multivalve manifolds or gauge valves to vent line pressure to atmosphere before removal of an instrument or to assist in calibration of control devices.

- Convenient installation.
- Standard Male NPT end connections.
- Working pressures up to 10000 psi.





# TUBE FITTINGS

## **COMPRESSION TUBE FITTINGS**

- Available in 1/8" through 1".
- Straight, Elbow, Tee and Cross connectors available.
- Through bore fittings are available on request.
- In accordance with ASTM F1387.
- Silver plated nuts for anti-galling of threads.
- Hardened back ferrules.
- Components interchangeable with leading international brands.
- Available in SS 316, SS 316L, SS 304.
- NACE MR-01-75 compliant materials are available.
- DIN 2353 Hydraulic Fittings are also available.



# PIPE FITTINGS

## PRECISION PIPE FITTINGS

- Available in 1/8" through 2".
- Rugged Forged body or Bar stock construction.
- Standard NPT end connections. BSP/BSPT/ANPT/Metric end connections are also available.
- Maximum working pressure upto 15000 psi.
- Available in SS 316, SS 316L, Duplex, Super Duplex, Hastelloy, Inconel and Monel.
- NACE MR-01-75 materials are available on request.



# THERMOWELLS & ACCESSORIES

- **THERMOWELLS** 
  - Thermowells provide reliable heat-transmission performance under high temperature, high pressure, and corrosive conditions.
  - Rugged mechanical construction ensures resistance to distortion under sharp temperature fluctuation conditions.
  - Various designs like Straight, tapered & stepped shank are available.
  - Standard instrument connection is 1/2 NPT, other connections are available. Materials include 316 SS, 304 Carbon steel & Brass.



## INSTRUMENTATION ACCESSORIES









## **GENERAL FEATURES**

Heat Code Traceability.

All products are 100% Factory tested.

All components are cleaned ultrasonically prior to assembly.

Hydrostatic Seat test is performed at 1.1 times the working pressure.

Hydrostatic Shell test is performed at 1.5 times the working pressure.

Pneumatic Seat Test is carried out at 1000psi Nitrogen.
Optional tests like Helium leakproof are also available.
3.1 Certificates Furnished.



**HEAD OFFICE**: 215/216, Vijay Ind Estate, Chincholi Bunder, Malad West, Mumbai - 400064, India.

MANUFACTURING UNIT: B-91/92, Umbergaon Industrial

Park, DehriRoad, Umbergaon West,

Gujarat - 396171, India.

**PHONE**: +91-22-35925486/28739960

EMAIL: sales@ivimanifolds.com

mohit@ivimanifolds.in

**WEBSITE**: www.ivimanifolds.com